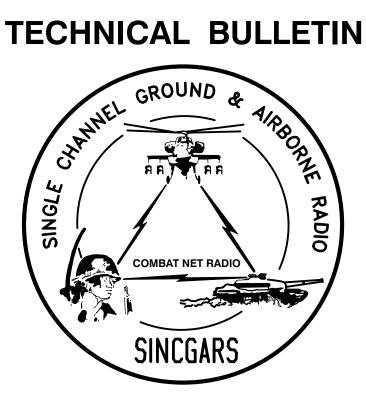


# TECHNICAL BULLETIN



INSTALLATION INSTRUCTIONS FOR **INSTALLATION KIT** ELECTRONIC EQUIPMENT, MK-2403/VRC (NSN 5895-01-225-0520) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SETS **AN/VRC-87/88/90 SERIES** IN A COMBAT VEHICLE, ANTI-TANK, IMPROVED TOW, M901

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HEADQUARTERS, DEPARTMENT OF THE ARMY

**1 AUGUST 1999** 

NO. 11-5820-890-20-72

# INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT ELECTRONIC EQUIPMENT, MK-2403/VRC (NSN 5895-01-225-0520) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SETS AN/VRC-87/88/90 SERIES IN A COMBAT VEHICLE, ANTI-TANK, IMPROVED TOW, M901

## REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA 2028–2 located in back of this manual direct to: Commander, US Army Communications–Electronics Command Fort Monmouth, ATTN: AMSEL–LC–LEO–D–CS–CFO, Fort Monmouth, New Jersey 07703–5000. The Fax number is 732–532–1413, DSN 992–1413. You may also e–mail your recommendation to AMSEL–LC–LEO–PUBS–CHG@cecom3.monmouth.army.mil.

In either case a reply will be furnished direct to you.

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\*This manual supersedes TB 11–5820–890–20–72, dated 1 September 1993.

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## 0.1 SCOPE

This technical bulletin provides Installation Instructions for Installation Kit, Electronic Equipment, MK-2403/VRC, commonly referred to as the Mounting Kit (MK). The MK shall be installed into the following type of vehicle(s):

Combat Vehicle, Anti-Tank, Improved TOW, M901

The MK is used for installation of radio set components at field locations. The information contained in this technical bulletin is the official authorization to perform the installation at the unit maintenance level.

#### **NOTES**

- This technical bulletin is not an authorization for requisition or turn—in of vehicles.
- This technical bulletin does not establish quantity or types of vehicles assigned to using units.

This technical bulletin does not contain information on the maintenance or replacement of the MKs. This information is contained in the MAC of TM 11-5820-890-20-2 and RPSTL of TM 11-5820-890-20P.

### 0.2 GENERAL INFORMATION.

The MK becomes operable when all the radio set components are installed in the vehicle and correct power is supplied. Refer to TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation, Operational (OP) Check instructions, and required maintenance procedures. Refer to TM 11-5820-890-20P for repair parts.

Included in the Radio Set AN/VRC-87/88/90 Series is:

Radio Set AN/VRC-89/91/92 Series (for RT-1523(C)/U)

# 0.3 MAINTENANCE FORMS, RECORDS, AND REPORTS.

- **0.3.1 Reports of Maintenance and Unsatisfactory Equipment.** See section 4.2.2.3 for information.
- 0.3.2 Report of Packaging and Handling Deficiencies. See section 4.2.2.1 for information.
- **0.3.3 Discrepancy in Transportation Deficiency Report (TDR) (SF361).** See section 4.2.2.2 for information.

### 0.4 CONSOLIDATED INDEX OF ARMY PUBLICATIONS.

Refer to the latest issue of DA Pam 25–30 to determine whether there are new changes, or additional publications pertaining to the equipment.

# 1. PURPOSE OF INSTALLATION.

The Installation Kit, Electronic Equipment, MK-2403/VRC (MK) contains the items needed to mount Radio Set AN/VRC-87/88/90 Series in a Combat Vehicle, Anti-Tank, Improved TOW, M109 (vehicle).

### 2. END ITEM OR SYSTEM TO BE MODIFIED.

Not applicable.

### 3. APPLICATION TIMES.

- **3.1 Time for Completion of Installation.** Using one person, a total of 4.5 work hours is required. Typical vehicle downtime is 5.0 hours.
- **3.2 Time for Installation of One Assembly or Component.** The following table lists the time required to install one component. All times have been rounded off to the nearest half hour. The sum of these times will not reflect the typical vehicle downtime.

ITEM	SECTION	TIME
Antenna AS-3916/VRC	5.1	1.0
Mounting Base, Electrical Equipment MT-6352/VRC	5.2	1.5
Cables	5.3	1.0

# 4. PREPARATION FOR INSTALLATION.

This section explains how to prepare the vehicle and MK for installation.

- **4.1 Preparation of Vehicle.** To prepare the vehicle for installation, insure that the site includes adequate lighting and a power source when drilling is required. Inspect the vehicle for damage that could affect installation. Have any such damage repaired before installing MK.
- **4.1.1 Items to be Removed.** Remove existing AN/VRC-12 radio family installation kit/harness. See TM 11-5820-401-20-2 for removing items used with intercom systems, or TM 11-5820-401-20-1 (used without intercom systems), and TM 9-2350-259-20.
- 4.1.2 List of Items to be Retained. Not applicable.
- **4.2** Preparation of MK. To prepare MK, unpack, inspect and check inventory.
- **4.2.1 Precautions During Handling.** Observe these steps to prevent equipment damage.
  - a. Keep dust covers in place on connectors.
  - b. Do not disassemble or modify parts in MK unless authorized to do so.
  - c. Keep mounting hardware covered and protected until needed.
  - d. When exposed to moisture, rain or salt water, keep all parts dry to prevent corrosion.

- 4.2.2 Unpack and Inspect Equipment.
- **4.2.2.1 Inspect Packaging for Evidence of Damage.** Any shipping damage should be reported on SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F.
- **4.2.2.2 Unpack and Inventory MK.** If any item is missing, fill out and forward Transportation Deficiency Report (TDR) (SF361) as described in AR 55–38/NAVSUPINST 4610.33C/AFR 75–18/MCO P4610.19D/DLAR 4500.15.
- **4.2.2.3 Examine Each Item for Damage.** If any item is damaged, fill out and forward SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F. All damages should be reported as prescribed by DA Pam 738–750, as contained in Maintenance Management Update.
- 4.3 MK, Distribution, and Consumables.
- **4.3.1** Items Supplied in MK and/or Required for Installation. Use Table 4–1 and figure 4–1 to identify and inventory MK parts supplied to install Radio Set AN/VRC-87/88/90 Series.
- 4.3.2 Distribution and Issue Instructions.
  - a. US Forces: Do not requisition MK. They will be shipped automatically.
  - b. US Army Depots: Requisition MK through supply channels.
  - c. Multiservice: Instructions shall be included for multiservice modifications.
  - d. MAP/MAS Countries: Instructions shall be provided for MAP/MAS countries.

Table 4-1. Parts List for Installation of Radio Set AN/VRC-87/88/90 Series

NSN	ITEM DESCRIPTION	QUANTITY	SMR	FIGURE,
	AND PART NUMBER	IN MK	CODE	ITEM NO.
5985-01-353-4943   5305-00-847-1159	Antenna, Vehicular, AS-3916/VRC (A3207487-1) Screw, Cap, Hexagon (3/8-16 x 1 3/4 in)	1 4	PAOOFA PAOZZA	4-1, 2
5040 00 040 0004	MS35307-365		D4.0774	
5310-00-913-8881	Nut, Hexagon (3/8-16 in) MS51971-3 (Not Used)	4	PAOZZA	
5310-00-061-1258	Washer, Lock, Internal/External-Toothed (3/8 in) MS45904-76 (4 Not Used)	8	PAOZZA	
5310-00-889-2527	Washer, Lock, Internal/External-Toothed	2	PAOZZA	
5306-00-225-9086	(5/16 in) MS45904-72 (Not Used) Bolt, Machine (5/16-24 x 5/8 in) MS90726-31 (Not Used)	1	PAOZZA	
5330-01-205-2864	Gasket (A3013655-1) (Not Used)	1	PAOZZA	
4010-01-381-1521	Wire Rope Assembly (A3207523-1)	1	PAOZZA	
5975-01-188-8873	Mounting Base, Electrical Equipment MT-6352/VRC (A3013367-1)	1	PAOOFA	4-1, 1
5306-00-225-9089	Bolt, Machine (5/16-24 x 1 in) MS90726-34	5	PAOZZA	
5310-00-889-2527	(1 Not Used) Washer, Lock, Internal/External-Toothed (5/16 in) MS45904-72	10	PAOZZA	
5310-00-880-7746	Nut, Hexagon (5/16–24 in) MS51968–5	5	PAOZZA	
5995-01-225-0503	Cable Assembly, Power, Electrical CX-13306/VRC (5 FT, 0 IN) (A3014043-6)	1	PAOZZA	4-1, 7
5995-01-219-7030	Cable Assembly, Radio Frequency CG-3855/VRC (7 FT, 0 IN) (A3014031-3)	1	PAOZZA	4-1, 6
5995-01-303-4951	Cable Assembly, Special Purpose, Electrical CX-13313/VRC (2 FT, 7 IN) (A3018360-1)	1	PAOZZA	4-1, 5
5995-01-219-2008	Cable Assembly, Special Purpose, Electrical CX-13300/VRC (3 FT, 0 IN) (A3014044-2)	1	PAOZZA	4-1, 4
	Clamp, Loop (1/4-1/4 in) MS21333-98 Clamp, Loop (3/4-1/4 in) MS21333-105	1 3	PAOZZA PAOZZA	
5310-00-880-7746	Nut, Hexagon (5/16-24 in) MS51968-5	1	PAOZZA	
	Plate, Mounting (A3014089-1)	1	XBOZZA	4-1, 3
5305-00-191-3641	Screw, Tapping, Hex-Head (No. 10-24 x 5/8 in)	3	PAOZZA	
5305-00-191-3640	MS51851-65 Screw, Tapping, Hex-Head (1/4-20 x 5/8 in) MS51851-85	1	PAOZZA	
5305-00-984-7353		2	PAOZZA	
5975-00-111-3208		10	PAOZZA	
5310-00-582-5965 5310-00-045-3296		1 3	PAOZZA PAOZZA	

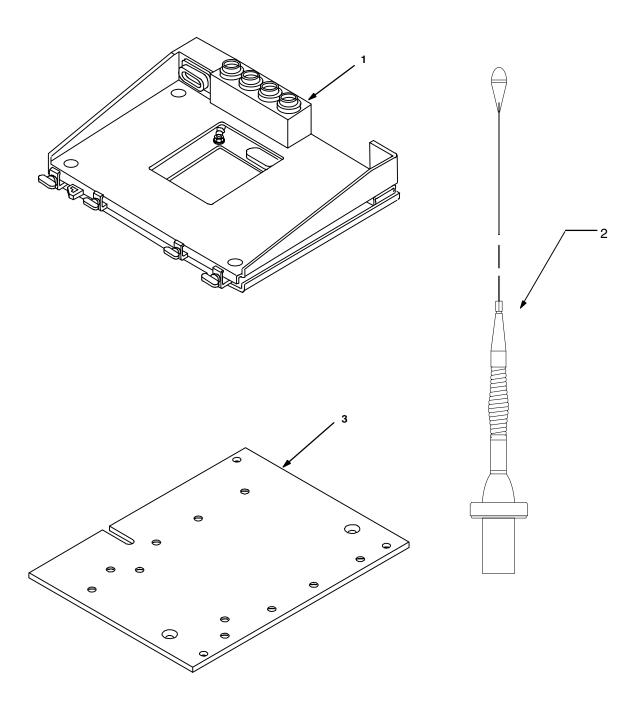


Figure 4-1. MK Illustrated Parts List

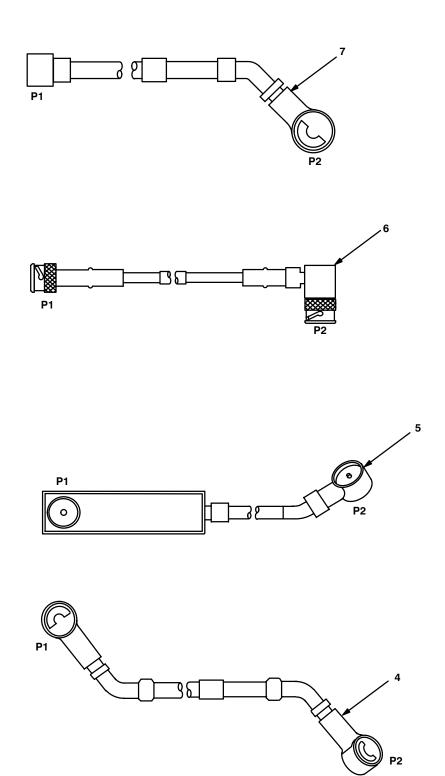


Figure 4-1. MK Illustrated Parts List. Continued

# **4.3.3 Consumable Materials.** The table below lists materials required for installation but not supplied with MK.

NSN	NOMENCLATURE
8040-00-117-8510	Adhesive-Sealant, Clear, RTV
6850-00-880-7616	Silicone Compound, MIL-S-8660
8030-00-292-1102	Conductive Anti-seize Compound

# **4.4 Tools and Test, Measurement, and Diagnostic Equipment (TMDE) Required.** The following tools and TMDE are needed for installation.

NOMENCLATURE	NSN	QUANTITY
Radio Set*		1
Electric Grinder or Equivalent		1
Pocket Knife, Electrician's	5110-00-240-5943	1
Screwdriver, No. 2 Point Phillips, 4 in	5120-00-234-8913	1
Screwdriver, 1/4 in Flatblade, 4 in	5120-00-222-8852	1
Pliers, Round Nose	5120-00-240-6172	1
Pliers, Diagonal Cutting	5110-00-965-0974	1
Wrench, Open/Box: 5/16 in	5120-00-228-9503	1
3/8 in	5120-00-228-9504	1
1/2 in	5120-00-228-9506	1
9/16 in	5120-00-228-9507	1
Handla Saakat Wranah	5120-00-240-5364	1
Handle, Socket Wrench Socket: 5/16 in	5120-00-240-5504	
3/8 in	5120-00-233-3676	
1/2 in	5120 00 227 0702	
9/16 in	5120-00-227-6704	1 1
5, 10 111	0.20 00 227 0.01	
Electric Drill	5130-00-889-8994	1
Drill Bit: 15/64 in	5133-00-189-9248	1
11/32 in	5133-00-227-9664	1
	1	

<sup>\*</sup> Use radio issued with your vehicle if available.

# 5. INSTALLATION PROCEDURES.

This section describes where and how to install MK items in the vehicle. See figure 5–1 for an overall view of where vehicular MK equipment, as well as radio components, typically will be installed. When installing MK equipment, be sure to read and follow instructions and illustrations carefully.

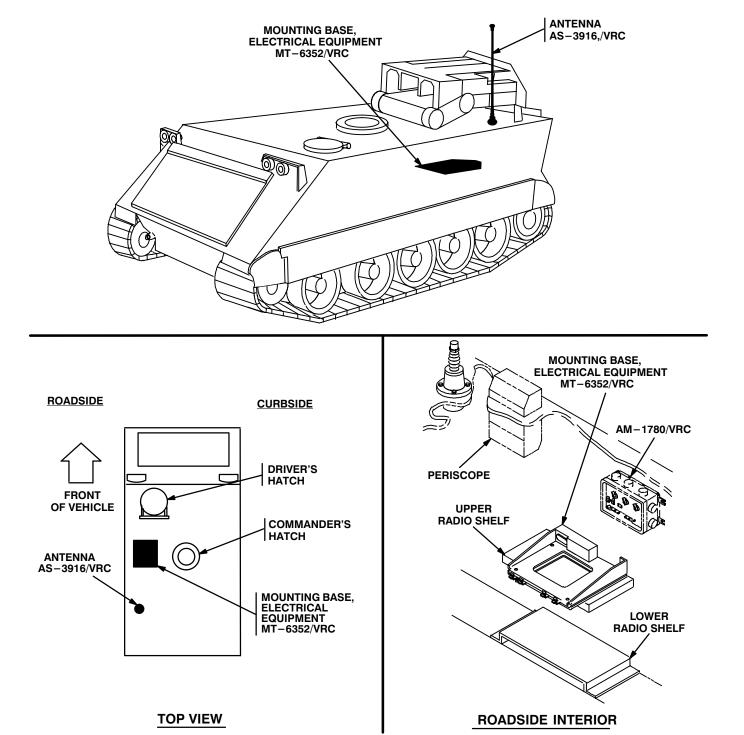
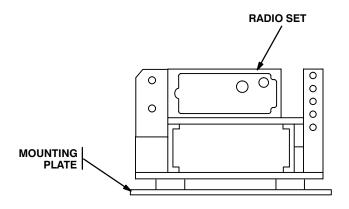


Figure 5-1 (1). MK and Radio Installation: MK Equipment Locations

# 5. INSTALLATION PROCEDURES. Continued

INSTALLATION FOR AN/VRC-89/91/92 Series



**UPPER ROADSIDE RADIO SHELF** 

Figure 5-1 (2). MK and Radio Installation: Radio Equipment Locations

# Installation of Antenna, Vehicular, AS-3916/VRC (antenna).

**5.1.1 Installation of Antenna Base.** Use the following procedures to install antenna base. See figures 5–1 (1) for location. Remove ground strap from antenna base(s).

**ACTION ITEM** REMARKS

#### NOTE

Apply a thin coat of adhesive-sealant to both sides of each internal/external-toothed (IET) washer during installation, and to the area of contact where IET washer is to be placed.

Remove the paint (1 " strip) for 360° centered Tools: Electric grinder or a. Existing antenna port. equivalent.

around the four mounting holes. Clean the

paint removed areas and apply a thin coat of conductive anti-seize compound (CASC).

b. Antenna base (1). Place on top of existing antenna port and

align mounting holes.

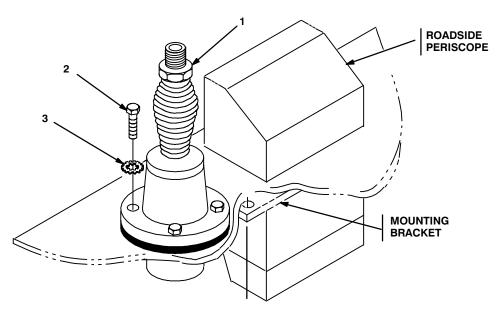
c. Four cap screws (2) and four internal/externaltoothed (IET) washers (3). Install and secure to antenna base (3)

and existing antenna port.

Tools: 9/16 in socket.

d. Antenna base (1) and antenna port.

Apply a bead of adhesive-sealant/silicon compound 360° around the seam between antenna base (3) and antenna adapter.



- **ANTENNA BASE**
- 2. CAP SCREW (3/8-16 x 1 3/4 in)
- 3. IET WASHER (5/16 in)

Figure 5-2. Antenna Base Installation: Roadside Antenna Port

**5.1.2** Installation of Top Antenna Assembly. The top portion of the antenna consists of one element (with installed cap). Use the following procedure to install and tie down all antennas.

a. Antenna elements (1). Install and secure to antenna base (2).

b. Wire rope assembly (3). Attach clip to antenna element 91). Tie rope to vehicle to position antenna in desired location. See Figure 5–3, Detail A.

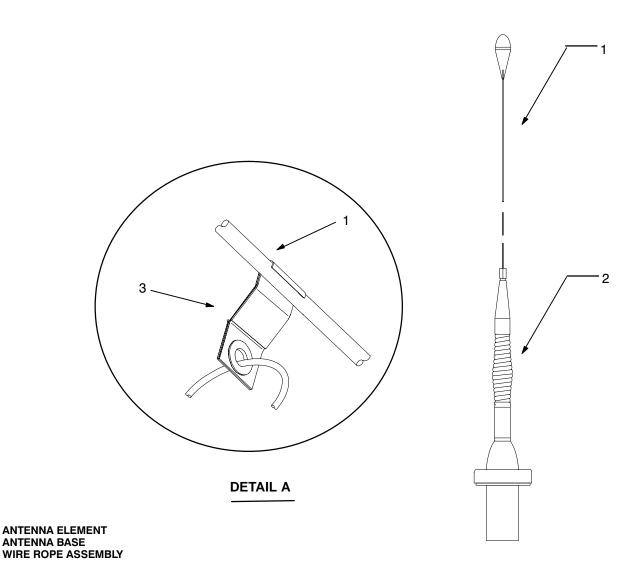


Figure 5-3. Top Antenna Assembly Installation

1.

2.

**5.2** Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Remove and retain attaching bag of 5/16 in mounting hardware. To insure good electrical grounding, any rust, corrosion or paint around mounting holes in mounting plate should be removed before installing the mounting base. See figure 5-1(1) for location; then see Figure 5-4 and perform the following steps.

ITEM ACTION REMARKS

### **NOTE**

Apply a thin coat of adhesive-sealant to both sides of each internal/external-toothed (IET) washer during installation, and to the area of contact where IET washer is to be placed.

- Existing roadside radio shelf.
- b. Mounting plate (1), mounting plate (2), and existing radio shelf.

Using dimensions shown, drill four 11//32 in diameter holes. See Figure 5-4 (1).

Remove a 2" square area of paint around holes drilled in step a. Remove a 2" square area of paint on underside of the mounting base (1) around four mounting holes. Remove a 2" square area of paint on both sides of mounting plate (2) around six existing mounting holes that mate with mounting holes of mounting base (1) and existing radio shelf. Clean the paint removed areas and apply a thin coat of conductive anti-seize compound (CASC).

Tools: Electric drill and 11/32 in drill bit.

Tools: Electric grinder or equivalent.

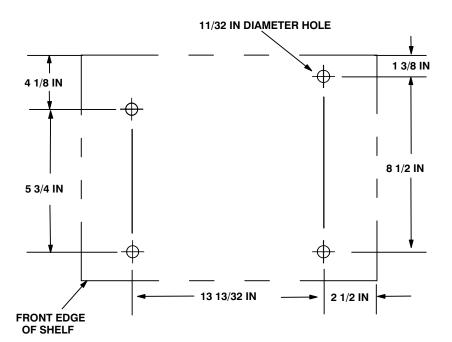


Figure 5-4 (1). Mounting Base Installation: Drilling Dimensions

# 5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Continued

	ITEM	ACTION	REMARKS
C.	Mounting plate (2).	Place on radio shelf and align with holes drilled in step a. See figure 5-4 (2).	
d.	Two flat head machine screws (5), two internal/external-toothed (IET) washers (4), and two nuts (3).	Install and secure to mounting plate (7) and shelf.	Tools: 1/2 in open/box wrench and Phillips screw driver.
e.	Two outer thumbscrews (6).	Turn ccw until both sets of threads have cleared center of holes.	
f.	Mounting base (1).	Place on mounting plate (2) over mounting holes.	
g.	Mounting base (1).	Align four holes with matching holes pattern in mounting plate (2) and shelf.	
h.	Four machine bolts (8), eight internal/external—toothed IET washers (4) and four nuts (3).	Install and secure to mounting base (1), mounting plate (2) and radio shelf. See See figure 5-4 (2).	Tools: 1/2 in socket and 1/2 in open/box wrench.
i.	Two outer thumbscrews (6).	Tighten and secure to rim clenching clamps (4) and mounting base.	

# 5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Continued

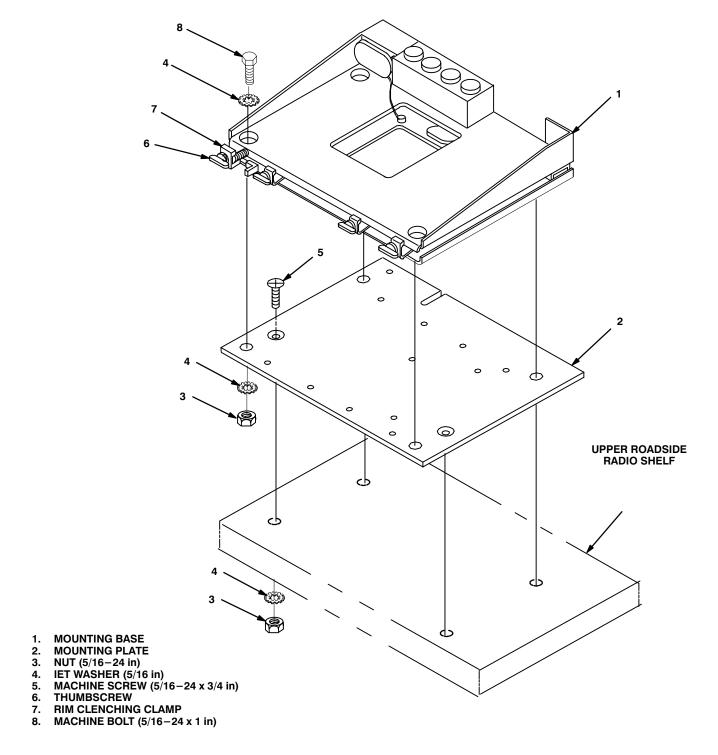


Figure 5-4 (2). Mounting Base Installation: Installing Mounting Base

**5.3 Installation of Cables.** To accomplish the installation, leave loop clamps and tiedown straps loose enough to adjust cable slack and allow easy adjustment of equipment. When installation is complete, tighten and secure clamps and tiedown straps.

# WARNING

Make sure vehicle power source is positioned OFF or disconnected before installing cables.

	ITEM	ACTION	REMARKS
a.	RF cable (2) connector P1.	Connect and secure to antenna base (1) connector J1. See figure 5-5.	
b.	Power cable (4) connector P1.	Connect and secure to power Bendix connector.	
c.	RF cable (2) and power cable (4).	Route cables along roadside wall to existing cable harness.	
d.	Tiedown strap (5).	Install loosely around RF cable (2), power cable (4) and existing cable harness. See figure 5-5 for location(s).	
e.	Two loop clamps (3), two hex-head tapping screws (no. 10-24 x 5/8 in) and two lock washers (no.10).	Wrap clamps around RF cable (2) and power cable (4); then install to existing bosses on roadside wall.	Tools: 5/16 in socket.
f.	RF cable (2) and power cable (4).	Route down roadside wall along existing cable harness to radio shelf. See figure 5-5.	
g.	P2 connectors of power cable (4) and RF cable (2).	Position on top of mounting base (7).	
h.	Existing mounting hardware secured to existing loop clamp.	Remove and discard. See figure 5-5 for location(s) and figure 5-5, detail A.	Existing mounting hard- ware not shown.
i.	Loop clamp (9), hexhead tapping screw (11) and lock washer (10).	Wrap clamp around RF cable (2) and power cable (4); then install on top of existing loop clamp.	Tools: 5/16 in socket.
j.	Mounting hole for loop clamp (8).	Drill a 15/64 in diameter hole through left side of upper radio shelf (centered front to back and top to bottom). See figure 5–5 and figure 5–5, detail B for location(s).	Tools: Electric drill and 15/64 in drill bit.
k.	Loop clamp (8), hex-head tapping screw (1/4-20 x 5/8 in), lock washer (1/4 in).	Wrap clamp around RF cable (2); then install to hole drilled in step j.	Tools: 3/8 in socket.

### 5.3 Installation of Cables. Continued.

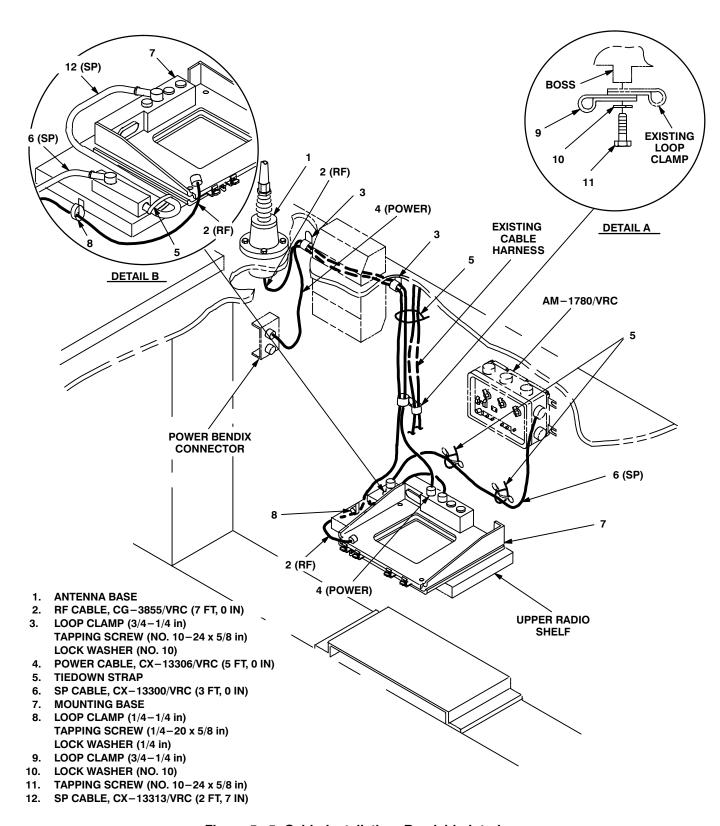


Figure 5-5. Cable Installation: Roadside Interior

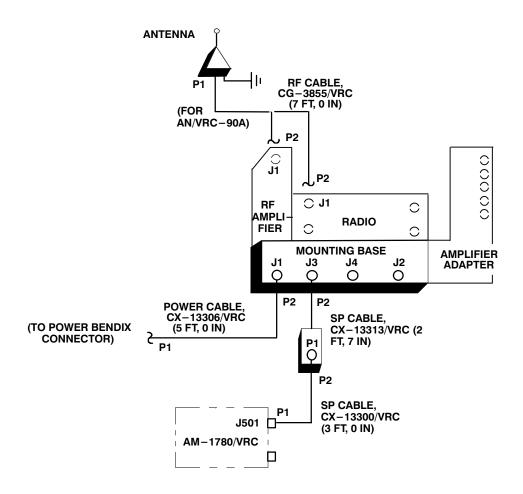
# 5.3 Installation of Cables. Continued

	ITEM	ACTION	REMARKS
l.	SP cable (12) connector P2.	Connect and secure to mounting base (7) connector J3. See figure 5-5, detail B.	
m.	SP cable (12).	Position on left side of mounting base (7); then secure with tiedown strap (5). See figure 5–5,	
n.	SP cable (6) connector P1.	Connect and secure to AM-1780/VRC connector J501.	
0.	SP cable (6) connector P2.	Connect and secure to SP cable (12) connector J1.	
p.	Two tiedown straps (5).	Install loosely around SP cable (6) and footman loops on roadside wall. See figure 5-5 for location(s).	
q.	Power cable (4) connector P2.	Connect and secure to mounting base (5) connector J1.	

# **5.4 Post-Installation and Checkout.** After equipment is installed and cables are connected, perform the following steps.

	ITEM	ACTION	REMARKS
a.	Equipment.	Check for secure mounting. Check for loose parts, connectors and mounting hardware.	
b.	Cables.	Check for proper installation and connection of cables. See figure 5–7 for cable connections. Unused cables should be stowed in appropriate place inside the vehicle.	
c.	Loop clamps.	Check that all have been properly installed and tightened.	
d.	Protective covers.	Insure that all installed cables are covered when not in use or connected.	
e.	Radio issued with vehicle.	Install and connect cables. See TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation and Operational (OP) Check instructions.	
f.	MK line replaceable units.	See TM 11-5820-890-20P for Repair Parts and Special Tools List (RPSTL) information.	

# 5.4 Post-Installation and Checkout. Continued



		FROM			TO	
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.
CX-13306/VRC (5 FT, 0 IN)	P2	Mounting base	J1	P1	Power Bendix connector	
CX-13300/VRC (3 FT, 0 IN)	P2	CX-13313/VRC (2 FT, 7 IN)	P1	P1	AM-1780/VRC	J501
CX-13313/VRC (2 FT, 7 IN)	P1	CX-13300/VRC (3 FT, 0 IN)	P2	P2	Mounting base	J3
CG-3855/VRC (7 FT, 0 IN)	P1	Antenna base	J1	P2	RF amplifier or radio	J1

Figure 5-7 (1). Cable Diagram: For AN/VRC-87/88/90 Series

# **APPENDIX A**

# **REFERENCES**

AMDF	Army Master Data File (Microfiche)
AR 710-2	Supply Policy Below the Wholesale Level as Contained in Unit Supply UPDATE
AR 725-50	Requisitioning, Receipt and Issuing System in UPDATE
DA Pam 25-30	Consolidated Index of Army Publications (Microfiche)
DA Pam 710-2-1	Using Unit Supply System Manual Procedures as Contained in Unit Supply UPDATE
SB 11-131-2	Vehicular Radio Sets and Authorized Installations (SINCGARS)
TM 11-5820-890-10-1	Operator's Manual (ICOM Radio Sets)
TM 11-5820-890-10-3	Operator's Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20-1	Unit Maintenance Manual (ICOM Radio Sets)
TM 11-5820-890-20-2	Unit Maintenance Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20P	Repair Parts and Special Tools List

By Order of the Secretary of the Army:

ERIC K. SHINSEKI General, United States Army Chief of Staff

Official:

JOEL B. HUDSON

Administrative Assistant to the

Secretary of the Army

9916733

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DATE SENT

10 July 1995

PUBLICATION NUMBER

TM 11-5840-340-12

PUBLICATION DATE

23 Jan 74

PUBLICATION TITLE

Radar Set AN/PRC-76

		040-340	12	23 Jan 74	Hadai Get AN/I IIG 70
BE EXACT PIN-POINT WHERE IT IS			T IS	IN THIS SPACE TELL WHAT IS WRO	
PAGE NO	PARA- GRAPH	FIGURE NO	TABLE NO	AND WHAT SHOULD BE DONE ABO	OUT IT:
2-25	2-28			Recommend that the installation be changed throughout to specthan 10	on antenna alignment procedure ify a 20 IFF antenna lag rather
				REASON: Experience has sho antenna servo system is too ser of 25 knots, and has a tendency decelerate as it hunts, cause is minimized by adjusting the operation.	own the about a 10 lag, the nsitive to gusting in excess y to rapidly accelerate and strain to the drive train. Hunting to 20 without degradation of
3-10	3-3		3-1		hange
5-6	5-8		S		Replace cover plate removed in
		FO-3		, ,	☐ +24 VDC" to☐ +5 VDC".  ine of the 5 VDC power supply.
PRINTE	D NAME, GF	RADE OR TIT	LE AND TEL	EPHONE NUMBER SIGN H	minana a t

DA 1 FORM 2028-2

SSG I. M. DeSpiritof

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# THE METRIC SYSTEM AND EQUIVALENTS

#### **'NEAR MEASURE**

Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches

1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches

1 Kilometer = 1000 Meters = 0.621 Miles

### **YEIGHTS**

Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces

1 Kilogram = 1000 Grams = 2.2 lb.

1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

### LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces

1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

#### **SQUARE MEASURE**

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches

1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet

1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

### **CUBIC MEASURE**

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

#### **TEMPERATURE**

 $5/9(^{\circ}F - 32) = ^{\circ}C$ 

212° Fahrenheit is evuivalent to 100° Celsius

90° Fahrenheit is equivalent to 32.2° Celsius

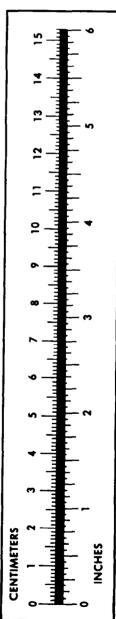
32° Fahrenheit is equivalent to 0° Celsius

 $9/5C^{\circ} + 32 = {\circ}F$ 

### APPROXIMATE CONVERSION FACTORS

TO CHANGE	TO	MULTIPLY BY
Inches	Centimeters	2.540
Feet	Meters	0.305
Yards	Meters	
Miles	Kilometers	
Square Inches	Square Centimeters	
Square Feet	Square Meters	
Square Yards	Square Meters	0.836
Square Miles	Square Kilometers	2.590
Acres	Square Hectometers	
Cubic Feet	Cubic Meters	
Cubic Yards	Cubic Meters	
Fluid Ounces	Milliliters	
nts	Liters	
arts	Liters	
allons	Liters	
Ounces	Grams	
Pounds	Kilograms	
Short Tons	Metric Tons	
Pound-Feet	Newton-Meters	
Pounds per Square Inch	Kilopascals	
Miles per Gallon	Kilometers per Liter	
Miles per Hour	Kilometers per Hour	
<del>-</del>	•	

TO CHANGE	то	MULTIPLY BY
Centimeters	Inches	0.394
Meters	Feet	3.280
Meters	Yards	
Kilometers	Miles	
Square Centimeters	Square Inches	
Square Meters	Square Feet	
Square Meters	Square Yards	1 196
Square Kilometers	Square Miles	0.386
Square Hectometers	Acres	
Cubic Meters	Cubic Feet	
Cubic Meters	Cubic Yards	
Milliliters	Fluid Ounces	
Liters	Pints	
Liters	Quarts	
'ers	Gallons	
.ms	Ounces	
.ograms	Pounds	
Metric Tons.	Short Tons	
Newton-Meters	Pounds-Feet	
Kilopascals	Pounds per Square Inch .	
ometers per Liter	Miles per Square Inch .	9 254
meters per Hour	Miles per Gallon	
miecers per mour	Miles per Hour	U.OZI



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